

AUTOMOTIVE 1K PAINT SYSTEM Bare Steel Surfaces



CHECKLIST

- 80-180g & 320-600g
- Sandpaper
- Wax & Grease Remover
- Tack Cloth
- Gravity or Pot Spray Gun
- Respirator
- Gloves
- Masking Film
- Masking Paper
- Masking Tape
- Filler
- Filling Blades
- Thinners
- Mixing Cups

Contact Versatile Paints & Adhesives for professional industry advice

LECHLAR: Colours to be selected from colour chart

CONCEPT: Colours to be selected from No Mix Base. Colours may be automotive.

STEP 1

Sand with 80-180g sandpaper



STEP 2

Wipe with Wax & Grease Remover



STEP 3

Apply 1x coat of Etch Primer of either:

- Colorpak Etch (Aerosol)
- Septone Etch (Aerosol)
- Mirotone 6615 (Spray)



STEP 4

Sand with 320-600g sandpaper



STEP 5

Wipe with Wax & Grease Remover



STEP 6

Apply 2-5x coats (depends on colour choice) of Topcoat of Lechlar L29180 Lacquer

DISCLAIMER: This guide has been produced with proper care, however the advice and recommendations offered within is general in nature and is subject to change without notice. Versatile is not responsible for the application of the advice offered and takes no responsibility for the accuracy or completeness of it. Versatile strongly suggest the Applicator carries out their own testing to ensure the products and processes achieve the desired result.

13 St John Street Tauranga
07 577 0195
orders@versatileproducts.co.nz
versatileproducts.co.nz



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