

AUTOMOTIVE

2K PAINT SYSTEM

Bare Steel Surfaces



CHECKLIST

- 80-180g & 320-600g Sandpaper
- Wax & Grease Remover
- Clean Rags
- Tack Cloth
- Spray Gun
- Respirator
- Gloves
- Masking Film
- Masking Paper
- Masking Tape
- Filler
- Filling Blades
- Thinners
- Mixing Cups

Contact Versatile Paints & Adhesives for professional industry advice

LECHLAR: Colours to be selected from colour chart .

CONCEPT: Colours to be selected from No Mix Base. Colours may be automotive.

NO MIX/SPIES HECKER BASECOATS:
Require a clear coat of Roberlo 150HS or Spies 8045

NOTE: Any single pack top coat may also be applied over 2K Primers with 2-5 coats required.

STEP 1

Sand with 80-180g sandpaper



STEP 2

Wipe with Wax & Grease Remover



STEP 3

Apply 2-4x coats of Lechlar 29107 Epoxy Primer



STEP 4

Sand with 320-600g sandpaper



STEP 5

Wipe with Wax & Grease Remover



STEP 6

Apply 2-5x coats of Topcoat either:

- Concept 304 2K
- Concept 600 2K
- Lechlar 29145 4:1
- No Mix Basecoat
- Spies Hecker Basecoat



STEP 7

Apply 1x coat of Clear Coat either:

- Roberlo Kronox Fast
- Roberlo Kronox Slow

DISCLAIMER: This guide has been produced with proper care, however the advice and recommendations offered within is general in nature and is subject to change without notice. Versatile is not responsible for the application of the advice offered and takes no responsibility for the accuracy or completeness of it. Versatile strongly suggest the Applicator carries out their own testing to ensure the products and processes achieve the desired result.

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