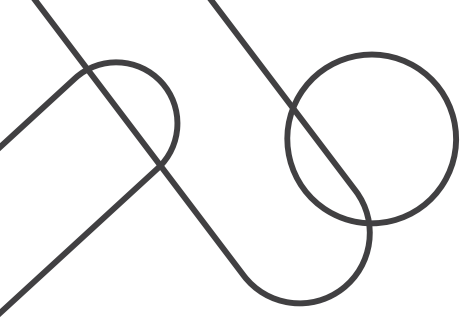




Inflatable Boat Repairs

1. Clean surfaces to be glued 2 or 3 times with the MEK solvent cleaner
2. Bostik 2405 should be the glue for Hypalon boats and Bostik 999 for PVC boats – coverage = half a square meter.
3. Desmodur RFE Activator should be used in conjunction with either glue and should be mixed at approximately 5% to volume of glue. ONLY mix the quantity of glue required for the particular job.
4. Apply mixed glue to both surfaces ensuring 100% coverage is achieved.
5. Once glue is tacky, usually 5-7 minutes, join both glued surfaces together ensuring no air bubbles exist.
6. For a stronger patch or load bearing glue lines let glue completely dry and then reactivate with a heat gun or hair dryer – DO NOT overheat, just pass gun slowly over glue.
7. Excess glue can be cleaned off with the MEK solvent.
8. Allow to fully cure before use, preferably 24 hours

NB: Do not shortcut on cleaning as this is the most important part of the process